

**%25 LOADING - UNLOADING EFFICIENCY ON TIMING****%25 LOADING - UNLOADING EFFICIENCY ON TIMING**

**We decrease your load with CNC Sheet Loading - Unloading System!**

Increased loading capacity %25.

- 7/24 working availability
- Operating costs reduced by %20 with compact layout
- Protection against impacts and scratches increased



### Advantages

- %25 time saving with the accelerated loading and unloading process.
- %25 much more efficient loading- unloading system thanks to increased sheet loading capacity.
- New loading- unloading device provides safety system which prevents the sheet from falling in case of power and air failure. So, it minimizes the risk of falling sheet metal is eliminated and max. security is ensured.
- With its compact design, it provides an advantage for the factory layout.
- If necessary, manual loading and unloading of the machine table is possible. This facility provides flexible usage in unplanned situations.

**Technical Data**

Sheet Format	
Lenght	1.000, 1.500, 2.000, 2.500,3.000, 3.500, 4.000 mm
Width	1.000, 1.250, 1.500, 2.000 mm
Thickness	0,5 - 25 mm
Max. Sheet Size	4064 x 2032 mm
Payload	5.000 kg
Max. Sheet Stack Height	100 mm
Z Axis Stroke	1800 mm
L /U Cycle	55 sn.

**Machine Dimensions**

Working Lenght with Laser Machine	18.500 mm    h= 3500 mm
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**Control Unit**

CNC	SIEMENS, PROFINET
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**Other Properties**

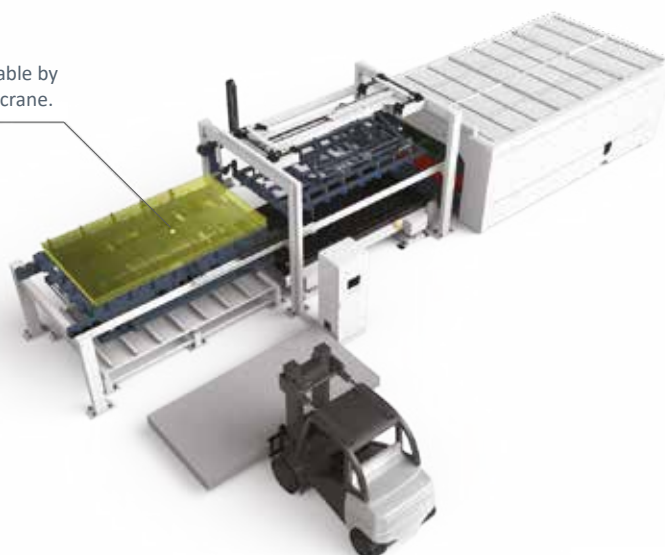
Double Sheet Dedector	Yes
Sheet Separation System	Yes

**Consumption Values**

Electric Power	23 kW
Pressure Air	10 m3/h    7 bar

**Loading**

Raw sheets can be loaded this table by forklift or crane.

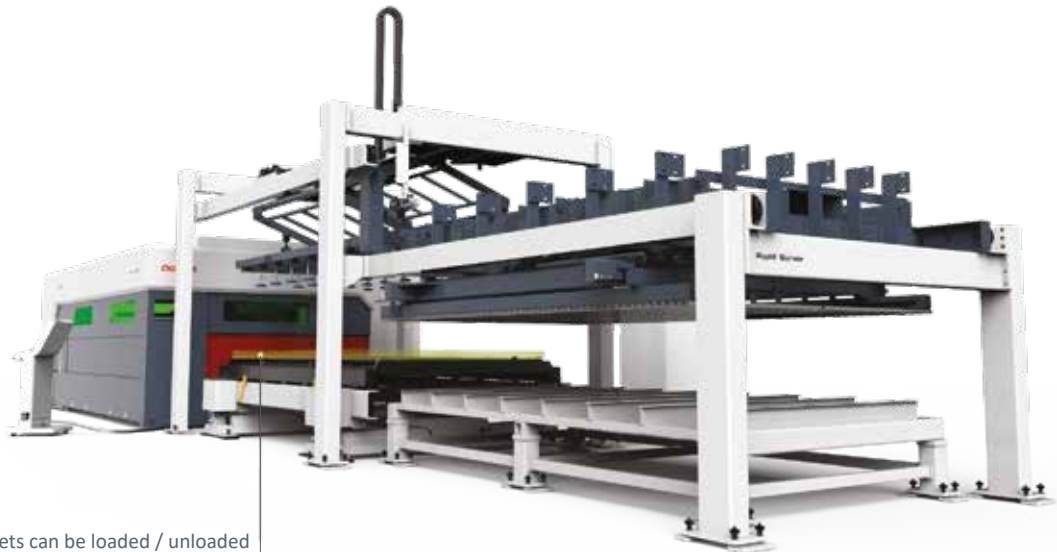


Unloading

Cut sheets can be unloaded from this table by forklift



Loading - Unloading System



If necessary, sheets can be loaded / unloaded manually to/from shuttle table.