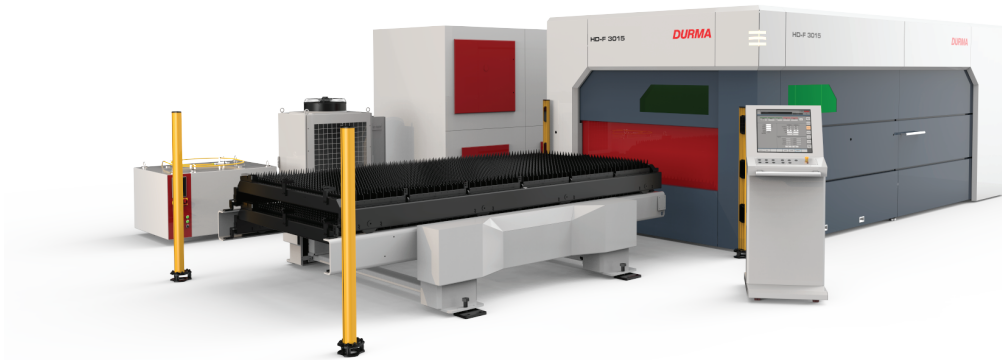


DURMA SOFTWARE MACHINES UNDER YOUR CONTROL

USER AUTHORIZATION



With the Durma interface software running on the control unit, the main user can add and remove as many users (operator) as he needs. The master user can impose restrictions on the privileges of these users he adds to the system or assign different authorizations.

- If the main user does not want any operator added to the system to make changes to the cut parameters, the operator can limit or revoke her authority.
- Operator with authorization or restriction assigned by the main user to the operator; can examine the parameters, send the machine to cutting, but cannot make changes on the parameters. Limitation or authorization can be assigned for many similar functions.



MAINTENANCE & SPARE PARTS MANAGEMENT

With Durma HMI software, maintenance control of your machine and replacement times of materials that have completed their lifetime are under your control.

- Thanks to the DURMA software, users can automatically receive information about the upcoming maintenance process
- By recording which operator performed the maintenance operation on which date, all operations can be recorded.
- The information of the materials whose life expectancy is ending or that needs to be changed and the dates that need to be changed can go to the main user automatically
- When the material change is approved, the name and date of change can be recorded in the system and the whole process can be recorded.

Current Date 13.03.2020

Maintenance User Log

Log Id	User Id	User Name	Action	Group	Guide	Process Date
1	1	KEREM AYDIN	Lazer Ünitesi Genel Temizliği	LAZER	9.18.1	13.03.2020 16:24:24
2	1	KEREM AYDIN	Lazer Net Bağlantısı Kontrolü	LAZER	9.18.2	13.03.2020 16:24:29
3	1	KEREM AYDIN	Alarm Sekmesinin Kontrolü	LAZER	9.18.6	13.03.2020 16:24:37
4	1	KEREM AYDIN	Fiber Güç Modülleri Aktiflik Durumu Kontrolü	LAZER	9.18.5	13.03.2020 16:24:50
5	1	KEREM AYDIN	Hareketli Tabla Çekme Zinciri Temizliği	DURMA HD	9.12.4	13.03.2020 16:25:02

Shot Enable Show Calibration Window XY Cut Maintenance Plate Search FAM

ADVANTAGES

- User-based tracking facility
- Easy maintenance and material change needs detection
- Less operator faults
- Avoiding disruptions in the production process with timely notifications
- Easily assign authorization or restrictions with functional software solutions
- Ability to keep all details of the data