Cad/Cam is in **Machine Terminal**

DURMA **LASER** created to a joint study with **Metalix for Machine Terminal** and allowed the operator to make changes in cutting programme without computer need.

Machine Terminal runs in Durma Laser Machine controller and works with a similar logic with Metalix Autonest module. When the user prepares a nestind and CNC file, the program creates one more file for Machine Terminal then the user can do small changes on that programme from controller.
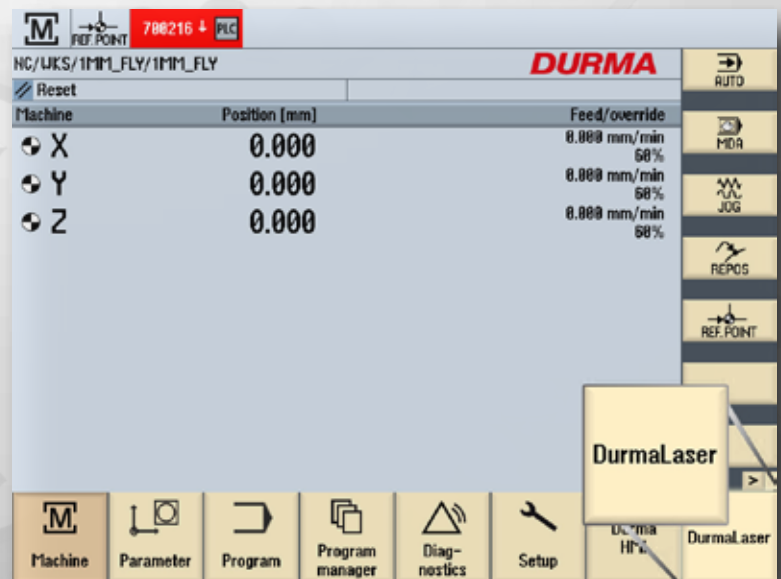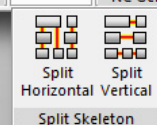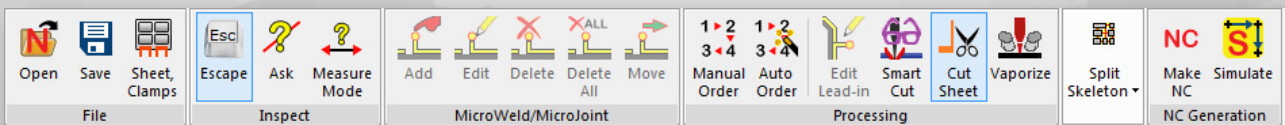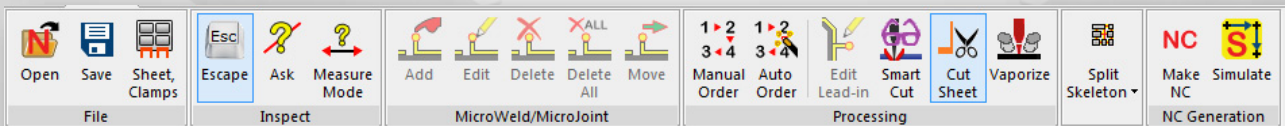
DURMA

M E T A L I X

Cad/Cam is in Machine Terminal

Machine Terminal works with based on programme which prepared in computer and allows the user make changes in current part program without computer need. Operator can do below features from controller:

- Change sheet cutting order
- Change lead-in positions, angle and size
- Add / Remove microjoints
- Add / Remove cut sheet
- Add / Remove split skeleton
- Add / Remove vaporization
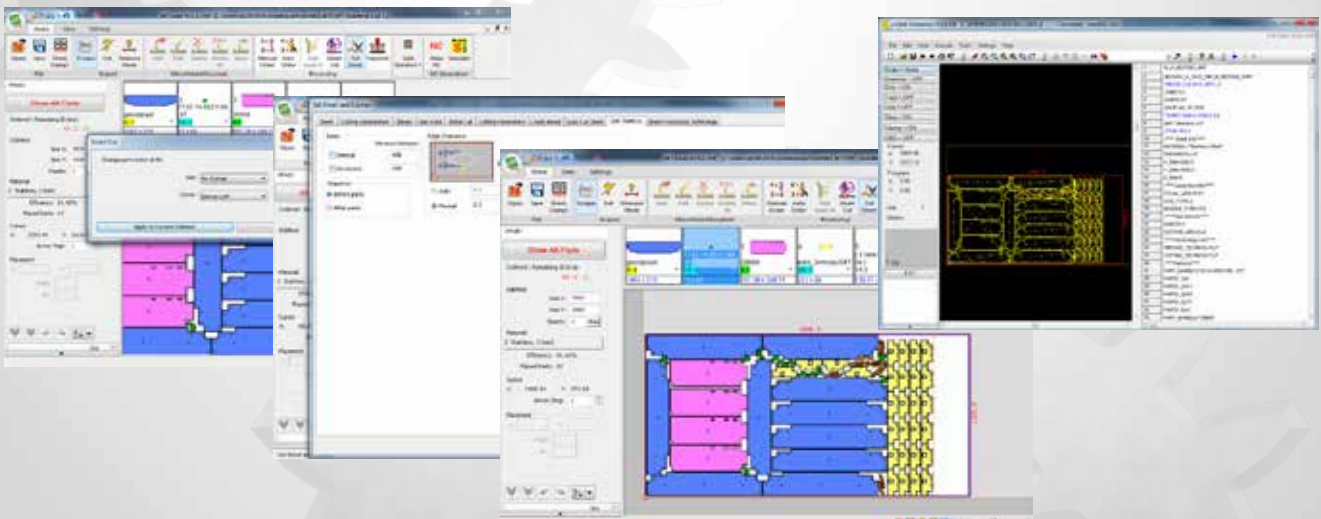- Change the nest: remove parts, move parts, change sheet size

Cad/Cam is in Machine Terminal

Working in **DURMA** Laser Machines

Machine Terminal works with a licence in Durma Laser Machines. The opreator can create a new machine program file from controller and load it to workpiece as standart part programs. Durma HMI shows the created part program in simulation screen.

Machine Terminal program has Durma Laser Machine's all resenator power options and database information. After installation Machine Terminal works with convenient parameters.

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